

# **Sheet Separator Standard**

Series: SS

### Application

MPI's Standard Sheet Separators meet the needs of demanding manufacturing environments. They are designed to improve productivity and employee safety in sheet handling operations. These magnets can also provide significant benefits in reducing costs by eliminating "doubles" when handling oily, sticky, or pre-finished sheet stock in an automated stamping, forming, or shearing operations.

#### Operation

Sheet Separators utilize the basic laws of magnetic "like poles" repelling characteristics in their use and operation. By inducing "like" magnetic fields into a stack of steel sheets or plates, repelling forces are created from sheet to sheet, forcing them to separate from each other.

#### **Standard Features**

- Rugged all-welded construction
- Ceramic 8 magnet material
- 100% Stainless Steel housing

#### Options

- Special mounting brackets
- Removable wear strips
- Optional sizes
- Rare Earth magnet material

\*Specifications subject to change

Series SS Version 3.0 © MPI

MPI 683 Town Center Drive, Highland, MI 48356 | p. 248.887.5600 | f. 248.887.6100 info@mpimagnet.com | www.mpimagnet.com Four series of Standard Sheet Separators, each with their own specific advantages, so you can create a design solution that fits your application needs and still save you money. It is recommended that the sheet separator be at least 2 inches taller than the stacked steel height, for optimum operation.



	SHEET METAL THICKNESS												
SHEET SIZE	FOR 22 GA			FOR 16 GA.		FOR 11 GA.			FOR 1/4" Plate				
6 X 12	USE MODEL SS-600			USE MODEL 600			USE MODEL 800			USE MODEL 800			
12 X 12	USE MODEL SS-600			USE MODEL 800			USE MODEL 800			USE MODEL 800			
12 X 24	USE MODEL SS-600			USE MODEL 800			USE MODEL 1000			USE MODEL 1200			
24 X 24	USE MODEL SS-800			USE MODEL 1000			USE MODEL 1000			USE MODEL 1200			
24 X 36	USE (2) MODEL SS - 800			USE (2) MODEL 1000			USE MODEL 1200			USE MODEL 1200			
36 X 36	USE (2) MODEL SS - 800			USE (2) MODEL 1000			USE (2) MODEL 1200			USE (2) MODEL 1200			
600 SERIES SPECIFICATIONS													
MODEL NUMBER	HEIGHT "A"		WIDT	Н "В"	HOLE		"C"		"D"		HOLE SPACING "E"		
	IN	мм	IN	ММ	IN	мм	IN	мм	IN	мм	IN	мм	
SS - 605	5	127	6	152	.281	7	2.25	57	1.12	28.45	5	127	
SS - 609	9	229	6	152	.281	7	2.25	57	1.12	28.45	5	127	
SS - 612	12	305	6	152	.281	7	2.25	57	1.12	28.45	5	127	
SS - 618	18	457	6	152	.281	7	2.25	57	1.12	28.45	5	127	
800 SERIES SPECIFICATIONS													
MODEL NUMBER	HEIGH	ні "А" Мм		н "В"				у» Г мм		<u>D″</u>			
SS - 809	9	229	8	203	.281	7.13	3.5	89	2.37	60.2	7	178	
SS - 812	12	305	8	203	.281	7.13	3.5	89	2.37	60.2	7	178	
SS - 818	18	457	8	203	.281	7.13	3.5	89	2.37	60.2	7	178	
SS - 824	24	610	8	203	.281	7.13	3.5	89	2.37	60.2	7	178	
MODEL NUMBER	HEIGHT "A"		WIDT	WIDTH "B"		HOLE		"C"		"D"		HOLE SPACING "E"	
	IN	мм	IN	мм	IN	мм	IN	мм	IN	мм	IN	мм	
SS - 1009	9	229	10	254	.281	7.13	4	102	2.87	72.9	9	229	
SS - 1012	12	305	10	254	.281	7.13	4	102	2.87	72.9	9	229	
SS - 1018	18	457	10	254	.281	7.13	4	102	2.87	72.9	9	229	
SS - 1024	24	610	10	254	.281	7.13	4	102	2.87	72.9	9	229	
1200 SERIES SPECIFICATIONS													
MODEL NUMBER	HEIGHT "A"		WIDT	WIDTH "B"		HOLE		"C"		"D"		HOLE SPACING "E"	
	IN	мм	IN	мм	IN	мм	IN	мм	IN	мм	IN	мм	
SS - 1209	9	229	12	304	.281	7.13	4.75	121	3.62	91.95	11	279	
SS - 1212	12	305	12	304	.281	7.13	4.75	121	3.62	91.95	11	279	
SS - 1218	18	457	12	304	.281	7.13	4.75	121	3.62	91.95	11	279	
SS - 1224	24	610	12	304	.281	7.13	4.75	121	3.62	91.95	11	279	

## **SS Selection Guide**

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