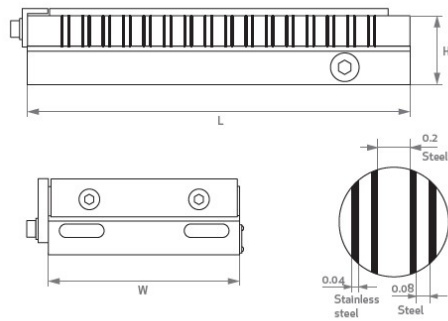
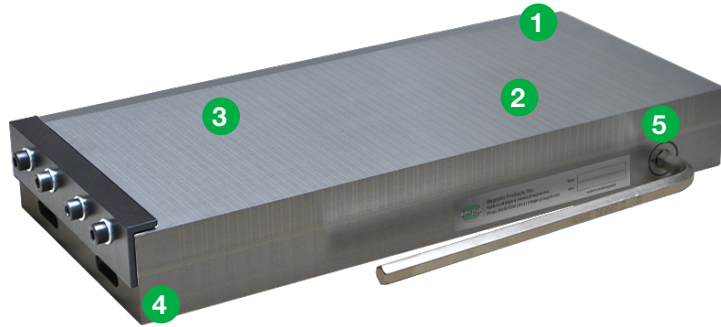




Magnetic Products, Inc.  
Highland, Michigan | mpimagnet.com

# Dymax

## Permanent Milling Chuck



- 1** Double neodymium magnet system creates a very high holding force
- 2** Versatile permanent magnetic chuck for use in grinding and light milling
- 3** High durability and long-life span of the top plate made of steel/stainless steel
- 4** Robust and durable steel base or precise machining
- 5** Easy operation for high efficiency clamping

Waterproof design is immersible in dielectric liquid during EDM machining

One (1) year warranty for the magnetic system

Manufactured in Europe to the highest quality standards

Included with Each Magnet: Rear and side stop blocks, Allen Key, and instructions for use

**Application:** Milling, grinding, EDM

**Use:** Heavy Duty Surface Grinding, Light Milling, also suitable for electrical discharge machining (EDM)

**Workpiece shape:** rectangular, circular

**Technology:** Permanent

**Chuck dimensions:** from 6x12in

**Holding Force:** 120N/cm<sup>2</sup> / 174lbs/in<sup>2</sup>

**Minimum workpiece size:** 10mm x 10mm x 5 mm / .393" x .393" x .196"

**Poles:** Transverse

**Regrinding limit:** 6 mm / .236"

**Pole size:** T15mm - 5mm+1mm+5mm+1mm+2mm+1mm / T .590" - .196"+.039"+.196"+.039"+.078"+.039" (steel/stainless steel)

Part Number	Description	Width (IN)	Length (IN)	Height (IN)	Weight (LBS)
D-150300-REN	Dymax 6" x 12" Milling Chuck	6	12	2	44
D-150450-REN	Dymax 6" x 18" Milling Chuck	6	18	2	66
D-200450-REN	Dymax 8" x 18" Milling Chuck	8	18	2	88
D-250380-REN	Dymax 10" x 15" Milling Chuck	10	15	2.2	88
D-300450-REN	Dymax 12" x 18" Milling Chuck	12	18	2.2	172
D-300600-REN	Dymax 12" x 24" Milling Chuck	12	24	2.2	172

Specifications subject to change